Included Items:
1. Clamping Feedneck
2. Feedneck Adapter

Required Tools
- Hex Wrench 3/32"
- Thread-locking fluid

FEEDNECK INSTALLATION INSTRUCTIONS

1) The Empire Feedneck fits on markers with ICD threads, which includes the Empire Axe and Empire Mini markers.

2) Remove the existing feedneck from your marker, using caution to not damage the body threads. (Fig. A)
   a) This YouTube video shows an excellent method to remove the feedneck without destroying it.
      http://www.youtube.com/watch?v=4Ga0oVq37PI

3) Using a 3/32" Hex wrench, completely loosen the screw at the base of the feedneck and the screw within the lever thumbscrew. (Fig. B)

4) Place the adapter within the feedneck and position it so that the lip of the adapter matches the inside lip of the feedneck, and the threads out the bottom of the feedneck. (Fig. C) Note- Adapter is silver colored for example only

5) Tighten the screws to secure the adapter to the feedneck

6) Put a few drops of Thread Locking Fluid onto the threads of the adapter. High Strength (Red) is recommended.

7) Thread the Feedneck + Adapter into the body of the marker until snug. DO NOT OVERTIGHTEN (Fig. D)

8) Using a 3/32" Hex wrench, completely loosen the screw at the base of the feedneck and the screw within the lever thumbscrew.

9) Once loose, rotate clockwise to position the Feedneck in the correct orientation with the body of the marker.

10) With the Hex wrench, tighten the screws of the feedneck and installation is complete.