Pure Energy Reactor III Bonnet Upgrade Instructions

1) Make sure your Pure Energy system is empty before beginning. If the gauge reads 0, depress the pin valve to make sure there is no pressure left in the bottle.

2) Loosen and remove the two bonnet retaining set screws on the side of the regulator body about 2 full turns using a 5/64” allen wrench. Unscrew the nickel-plated thread bonnet from the regulator body.

3) Grab the piston with your fingertips and pull it out from the thread bonnet. Also remove the pin valve and spring if they do not come out with the piston.

4) Seat the pin valve and spring into the new thread bonnet. Install the piston with springs into the new thread bonnet. Be sure the pin valve is extending out the top of the bonnet before continuing.

5) Screw the new thread bonnet into the regulator body until it seats tightly and then tighten the two side set screws (torque of 16-18 inch pounds).