

TAC 5M STOCK SPECIAL INSTRUCTIONS

Maintenance/Operation

Follow all procedures listed in this manual.

STEP 1. Field strip your marker.

FIELD STRIP GUIDE

Bolt and Striker Removal

STEP A. EYE PROTECTION:

Make sure everyone within range (200 yards) is properly protected from paintball impacts.

STEP B. Remove gas supply from marker.

STEP C. Make sure cocking bolt is in the forward position. Pull trigger to release if necessary.

STEP D. Remove threaded Air-line hose connector and 5/32 hex valve set screw.

STEP E. Adjust the 5/32 hex velocity screw inward until the screw clears the receiver body, Remove Quick Pull Pin, Powertube Assembly, connecting rod and Bolt. Note: Use caution when removing as all parts are under spring tension.

End of Field Strip Guide.

TAC 5M MARKER

STEP 2. The Tac-05M uses a plastic internal cocking rod and knob (Fig C) The plastic rod will need to be replaced with the supplied short metal cocking rod to use the adj. stock. Take care when removing the C ring (Fig D) from the plastic rod you will need reused this C ring on the metal cocking rod. Place the striker on a stable surface use small center punch and hammer to remove the brass pin from striker (Fig E). Store this plastic cocking rod in a safe place if you ever plan to use the marker without the adj. stock.

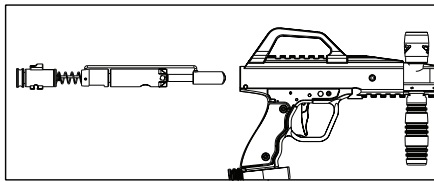
Note: The striker assembly is under spring pressure.

STEP 3. Once you have removed the pin the cocking rod should come out of the striker. Note how the springs are assembled. Remove the C ring and washer. Do not lose the retention spring. (Fig F) Place the cocking rod and re-cocking housing items in a secure place as you will need them if you remove the adjustable stock to return to the original configuration.

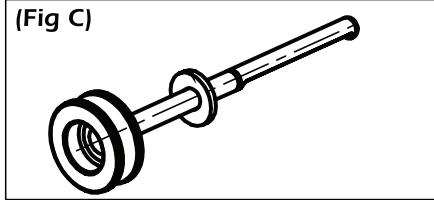
STEP 4. Slide the adjustable stock to the furthers forward position. This will expose the cocking knob in the back of the stock. Assemble the short metal cocking rod to the long metal adj. stock rod using thread locking adhesive. Allow the thread adhesive to cure. (Fig G) Insert the two part rod into to the adj. stock. Assemble the retention spring then washer and last the C ring. Assemble the short metal cocking rod to the long metal adj. stock rod using thread locking adhesive. (Fig H) Allow the thread adhesive to cure. Insert the two part rod into to the adj. stock.

NOTE: Add high strength lock tight to the male threads on the stock cocking knob rod to prevent loosen during use.

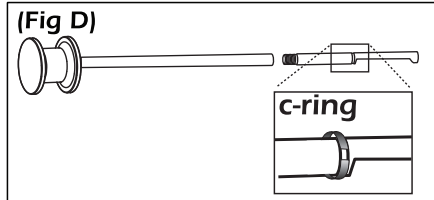
STEP 5. Reassemble the striker spring between the striker and adjustable stock. Insert the cocking rod into the striker and with hammer, center punch replace brass pin into the striker. (Fig H) Line up the adjustable stock with the assembly and insert pull pin.



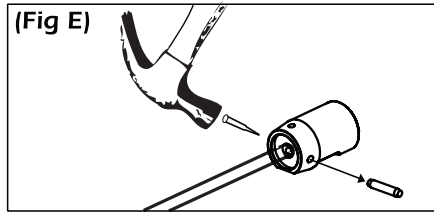
(Fig C)



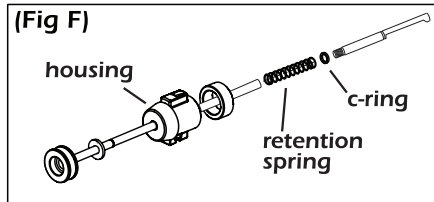
(Fig D)



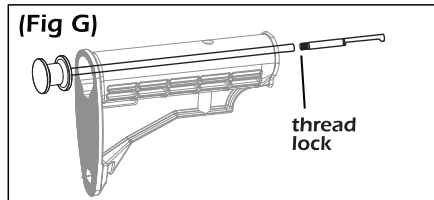
(Fig E)



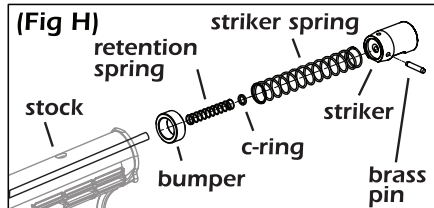
(Fig F)



(Fig G)



(Fig H)



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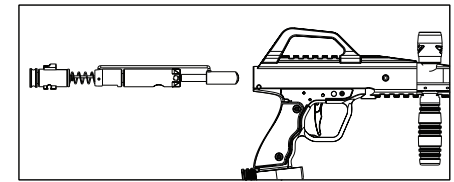
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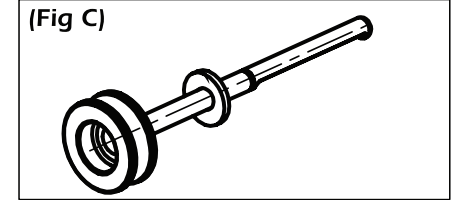
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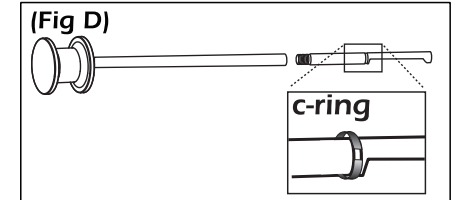
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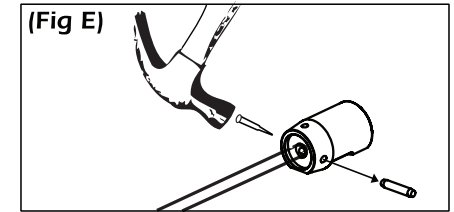
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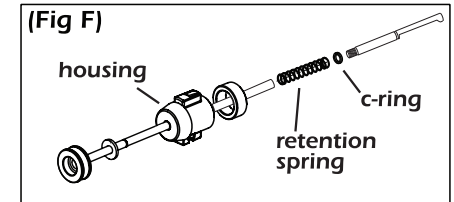
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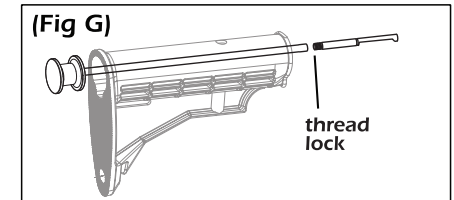
(Fig E)



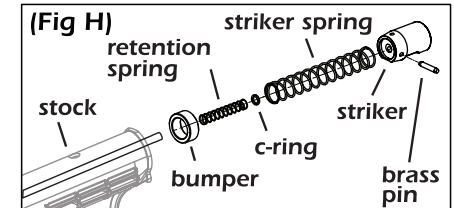
(Fig F)



(Fig G)



(Fig H)



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